PATENT 7017 C1/ETCH/METAL-NVM/JB1

What is claimed is:

1. A method of plasma etching, comprising:

introducing into an etch chamber a substrate having a layer of dielectric material is at least one of HfO2, ZrO2, ZrSiO2, HfSiO2, and TaO2;

providing into the etch chamber a process gas comprising carbon monoxide and a halogen containing gas; and

exposing the layer of dielectric material to a plasma formed from the process gas.

- 2. The method of claim 1 wherein the halogen containing gas comprises a chlorine containing gas.
- 3. The method of claim 1 wherein halogen gas comprises chlorine.
- 4. The method of claim 3 wherein said chlorine containing gas is Cl2.
- 5. The method of claim 4 wherein said providing step further comprises the step of:

supplying 20 to 300 sccm of Cl2 and 2 to 200 sccm of CO.

- The method of claim 1 further comprising:
 maintaining a gas pressure of between 2-100 mTorr.
- 7. The method of claim 5 further comprising the step of: maintaining a gas pressure of 4 mTorr.
- The method of claim 1 further comprising:
 applying a bias power to a cathode electrode of 5 to 100 W.
- The method of claim 6 further comprising:
 applying a bias power to a cathode electrode of 20 W.

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Celsius.

10. The method of claim 1 further comprising:

applying an inductive source power to an inductively coupled antenna of 200 to 2500 W.

11. The method of claim 5 further comprising:

applying an inductive source power to an inductively coupled antenna of 1100 W.

12. A method of plasma processing, comprising:

introducing into an process chamber a substrate having a layer of hafnium oxide (HfO2);

introducing into the process chamber a process gas comprising carbon monoxide and a halogen containing gas; and

exposing the layer of hafnium oxide (HfO2) to a plasma formed from the process gas.

13. The method of claim 12 further comprising the step of: maintaining the substrate at a temperature between 100 to 500 degrees

14. The method of claim 12 further comprising the step of:

15. The method of claim 12 wherein the halogen containing gas comprises chlorine.

maintaining the substrate at a temperature of 350 degrees Celsius.

16. The method of claim 12 wherein the halogen containing gas is hydrogen chlorine.

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17. A method of plasma processing, comprising:

introducing into the process chamber a process gas comprising carbon monoxide and a halogen containing gas; and

exposing a substrate, disposed in the process chamber and having at least partially exposed material containing hafnium, to a plasma formed from the process gas.

- 18. The method of claim 17 wherein the halogen containing gas comprises chlorine.
- 19. The method of claim 17 wherein said introducing step further comprises: supplying 20 to 300 sccm of Cl2 and 2 to 200 sccm of CO.
- 20. A method for plasma etching:

supplying between 20 to 300 sccm of chlorine and between 2 to 200 sccm of carbon monoxide to a process chamber having a substrate disposed therein, the substrate having at least partial exposed of halfium containing material;

maintaining a gas pressure of between 2-100 mTorr; applying a bias power to a cathode electrode of between 5 to 100 W;

applying power to an inductively coupled antenna of between 200 to 2500 W to produce a plasma containing said chlorine gas and said carbon monoxide gas; and

maintaining said workpiece at a temperature between 100 and 500 degrees Celsius.

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